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PATENT ABSTRACTS OF JAPAN(21) Application number: **09237591**(51) Intl. Cl.: **B65D 33/18**(22) Application date: **31.07.97**

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**(54) PACKAGING PLASTIC
BAG****(57) Abstract:**

PROBLEM TO BE SOLVED: To reinforce a seal at a top of a folded part and prevent the part from being broken when an article is cast by sealing at least the top wide among the seal of the folded part in a packaging plastic bag which has been prepared with folds.

SOLUTION: A seal 3 among seals at both sides of the bag 1 comprises two sheets which are overlaid and sealed, while a seal 4 comprises four sheets overlaid with also a sheet on a folded part of a folded bottom overlaid and a wide seal 5 is formed on a top of the seal 4 of the folded part. In addition, also in the bag 1 formed with folds with both sides of the bag 1 protruding inwardly in the bag 1, at least the top of the seal 4 of the folded part may be sealed wide for reinforcement. Therefore when an article is cast, even if stress is concentrated on the seal 4 at

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